



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBW6521G00131-8G
Job Sheet 188457-A



Part No: RBW6521G00131-8G

Job Qty: 1 ea

Part Name: Oil Seal Installation / Removal Kit



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/19

Job Tracking No:

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6521G00131-8G Rev. A IPP Rev. A 18.09.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Rework	1 pcs		1/25/19	0.00	0.00			
105	Rework	1 pcs		1/25/19	0.00	0.00	N/R		
110	Small Fab	1 pcs		1/25/19	0.00	1.00	Small Fab-4		MCCDAS
120	QC	1 pcs		1/25/19	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs		1/25/19	0.00	0.00	Packaging3-1		28 9-88
140	QC21-FG	1 Ea		1/25/19	0.00	0.00	QC21	21 JAN 31 2019	9-89

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6521G00131-8G-4to RBW6521G00131-8G-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab	5113449
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	110-Small Fab	5021040
RBW6521G00131-8G-4	Position Placard	1 Ea (1 ea)	110-Small Fab	

8G6521G00131P

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab	97524A032	4	530	0
	RB41011	1	426	0
	RBW6521G00131-8G-4	1	0	0



Container No: S149638



Part: RBW6521G00131-8G

Job No: 188457-A

Serial No/Batch: S146132

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 01/31/19



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RBW6521G00131-8G

Job Sheet 188457



Part No: RBW6521G00131-8G

Job Qty: 5 ea

Part Name: Oil Seal Installation / Removal Kit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No: re-identify

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6521G00131-8G Rev. A IPP Rev. A 18.09.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	1/25/19	1/25/19	0.00	0.00	Start Up Small Fab-4		B17-
92	Rework	5 pcs	1/25/19	1/25/19	0.00	0.00	Outsource13		
95	Rework	5 pcs	1/25/19	1/25/19	0.00	0.00	Packaging 2 - 14		
100	Rework	5 pcs	1/25/19	1/25/19	0.00	0.00	QC 6 - 38		
105	Rework	5 pcs	1/25/19	1/25/19	0.00	0.00	Marktronic - 1 - B4B		
110	Small Fab	5 pcs	1/25/19	1/25/19	0.00	5.00	Small Fab-4		
120	QC	5 pcs	1/25/19	1/25/19	0.00	0.00	QC5		
130	Packaging	5 pcs	1/25/19	1/25/19	0.00	0.00	Packaging3-1		
140	QC21-FG	5 Ea	1/25/19	1/25/19	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
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RBW6521G00131-8G-4to RBW6521G00131-8G-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

send for yellow zinc RBW6521G00131-8G-51 are at outsource (Altech) re-plating

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8G6521G00131P	IGB INPUT, OUTPUT SEAL REPLACEMENT TOOL	5 pcs (1 ea)	90-Start up	
	SUPPLIES		Operation	
97524A032	Sealing Blind Rivet	20 Ea (4 ea)	90-Start up	
			Operation	
RB41011	Dart Tooling Placard, Aluminum	5 Ea (1 ea)	90-Start up	
			Operation	
RBW6521G00131-8G-4 Position Placard		5 Ea (1 ea)	90-Start up	
			Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8G6521G00131P	5	5	0
	97524A032	20	771	0
	RB41011	5	490	0
	RBW6521G00131-8G-4	5	0	0